



# QUICK TAP

## High Performance Tapping Fluid

### Performance Benefits

- Outstanding thermal and chemical stability means improved threading performance
- Contains high performance extreme pressure additives which promote optimum metal cutting performance and improved surface finishes
- Does not contain any chlorinated solvents as per 40CFR 261 subpart D

**QUICK TAP** is a high performance, new generation tapping fluid that improves threading accuracy, extends tool life, improves surface finishes and increases production. **QUICK TAP** is suggested for use on all metals, including aluminum, titanium and steel. It is especially effective on difficult-to-machine metals such as stainless steel and aerospace alloys.

### Operations

Tapping                      Threading                      Additive boost for straight cutting oils

### Typical Characteristics

Appearance.....Clear, light amber  
 Viscosity.....2700 SUS @100°F  
 Density.....7.69 lbs./gal  
 Odor.....Mild  
 Chlorine.....Yes  
 Flash, PMCC.....>200°C

### Recommended Dilutions

Used straight, **QUICK TAP** tapping fluid should be applied directly to the tool/work piece interface from a spout-top bottle or other applicator. Used as an additive with straight cutting oils, it should be poured into a high agitation area or premixed with the cutting oil prior to adding to sump. Add approximately one gallon of **QUICK TAP** tapping fluid to every ten gallons of conventional cutting oils. It is advisable to check the compatibility of **QUICK TAP** with the cutting oil prior to adding it to the sump. This product is not water-soluble and should not be mixed with water-soluble oils or synthetic coolants.

### Packaging

**QUICK TAP** is packaged in cases of 12 - 16 oz. squeeze bottles, 5-gallon pails and 55-gallon non-returnable steel drums. Bulk and 310-gallon bins are also available.

*The Next Generation in Metalworking Chemistry*