

1. Identification

Product identifier **AQUA FORM 583**

Other means of identification None.

Recommended use Metal Forming Fluid

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Manufacturer Name QualiChem, Inc.

Address PO Box 926
Salem, VA USA

Telephone +1-540-375-6700

Email customerservice@qualichem.com

Website www.qualichem.com

Emergency Phone Number For Chemical Emergency ONLY (spill, leak, fire, exposure, or accident), 24 hour emergency telephone, call Chemtel at +1-800-255-3924 (US, Canada); +1-813-248-0585 elsewhere.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|-------------|---------|
| Polyethylene glycol monooleate | | 9004-96-0 | 20 - 40 |
| 2,2',2''-Nitrilotriethanol | | 102-71-6 | 10 - 20 |
| 4-Nonylphenol, branched, ethoxylated | | 127087-87-0 | 1 - 5 |
| Other components below reportable levels | | | 40 - 60 |

4. First-aid measures

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

Skin contact Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

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| Ingestion | Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately. |
| Most important symptoms/effects, acute and delayed | Direct contact with eyes may cause temporary irritation. |
| Indication of immediate medical attention and special treatment needed | Treat symptomatically. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. |

5. Fire-fighting measures

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| Suitable extinguishing media | Alcohol resistant foam. Dry powder. Carbon dioxide (CO ₂). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | This product is miscible in water. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. |
| Environmental precautions | Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. |

7. Handling and storage

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| Precautions for safe handling | Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. |
| Conditions for safe storage, including any incompatibilities | Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). |

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

| Components | Type | Value |
|---|------|---------------------|
| 2,2',2''-Nitrilotriethanol (CAS 102-71-6) | TWA | 5 mg/m ³ |

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves.

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|---------------------------------------|---|
| Other | Wear suitable protective clothing. |
| Respiratory protection | No personal respiratory protective equipment normally required. |
| General hygiene considerations | Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. |

9. Physical and chemical properties

Appearance

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| Physical state | Liquid. |
| Form | Clear Liquid. |
| Color | Amber |
| Odor | Slight. |
| Odor threshold | Not available. |
| pH | 6.5 - 7.5 |
| Melting point/freezing point | < 40 °F (< 4.4 °C) estimated |
| Initial boiling point and boiling range | > 212 °F (> 100 °C) estimated |
| Flash point | > 350 °F (> 176.7 °C) Cleveland Closed Cup |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | < 1.0 mm Hg estimated |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Negligible |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.09 g/cm ³ 9.08 lb/gal |
| Flammability class | Combustible IIIB estimated |
| Percent volatile | < 20 % estimated |
| Specific gravity | 1.09 |

10. Stability and reactivity

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| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Peroxides. Phenols. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

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|---------------------|--|
| Inhalation | No adverse effects due to inhalation are expected. |
| Skin contact | No adverse effects due to skin contact are expected. |
| Eye contact | Direct contact with eyes may cause temporary irritation. |
| Ingestion | Expected to be a low ingestion hazard. |

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

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|--|--|
| Acute toxicity | Not available. |
| Skin corrosion/irritation | Prolonged skin contact may cause temporary irritation. |
| Serious eye damage/eye irritation | Direct contact with eyes may cause temporary irritation. |

Respiratory or skin sensitization

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|----------------------------------|---|
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | This product is not expected to cause skin sensitization. |

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

2,2',2''-Nitrilotriethanol (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects No known significant effects or critical hazards.

Further information This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2,2',2''-Nitrilotriethanol -1

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information**DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

TDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not regulated as dangerous goods.

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. Massachusetts RTK - Substance List

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

US. New Jersey Worker and Community Right-to-Know Act

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

US. Pennsylvania Worker and Community Right-to-Know Law

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|-------------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | No |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | No |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | No |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|-----------------------------|---|
| Issue date | 05-16-2015 |
| Revision date | 07-03-2015 |
| Version # | 02 |
| Disclaimer | The manufacturer cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. |
| Revision Information | Exposure controls/personal protection: Eye/face protection Exposure controls/personal protection: Hand protection Exposure controls/personal protection: Respiratory protection Physical & Chemical Properties: Multiple Properties Toxicological Information: Toxicological Data |