SAFETY DATA SHEET



1. Identification

Product identifier EQO-PURE 450

Other means of identification None.

Recommended use Cutting and Grinding Fluid

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Manufacturer Name QualiChem, Inc. **Address** PO Box 926 Salem, VA USA

Telephone +1-540-375-6700

Email customerservice@qualichem.com

Website www.qualichem.com

Emergency Phone Number For Chemical Emergency ONLY (spill, leak, fire, exposure, or accident), 24

hour emergency telephone, call Chemtel at +1-800-255-3924 (US,

Canada); +1-813-248-0585 elsewhere.

2. Hazard(s) identification

Physical hazards Not classified. **Health hazards** Not classified.

Label elements

None. Hazard symbol Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Wash hands after handling. Response

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|---|--------------------------|------------|---------|
| Trimethylolpropane trioleate | | 57675-44-2 | 40 - 60 |
| 2-(2-Aminoethoxy)ethanol | | 929-06-6 | 1 - 5 |
| Diisopropanolamine | | 110-97-4 | 1 - 5 |
| o-Phenylphenol | | 90-43-7 | 1 - 5 |
| Propylene glycol | | 57-55-6 | 1 - 5 |
| Other components below reportable level | S | | 40 - 60 |

4. First-aid measures

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Inhalation Call a physician if symptoms develop or persist.

SDS US

Skin contact Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately. Ingestion

Direct contact with eyes may cause temporary irritation.

Most important

symptoms/effects, acute and

delaved

Indication of immediate medical attention and special Treat symptomatically.

treatment needed

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Move containers from fire area if you can do so without risk.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

equipment/instructions

Specific methods General fire hazards

Fire fighting

Use standard firefighting procedures and consider the hazards of other involved materials.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Methods and materials for containment and cleaning up Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Avoid prolonged exposure. Use care in handling/storage.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

Value

8. Exposure controls/personal protection

Occupational exposure limits

US. Workplace Environmental Exposure Level (WEEL) Guides

Components Type **TWA** Propylene glycol (CAS 10 mg/m3 Aerosol. 57-55-6)

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

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Form

Skin protection

Hand protection Wear protective gloves.

Other Wear suitable protective clothing.

Respiratory protection No personal respiratory protective equipment normally required.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. **Form** Clear Liquid. Color Amber Odor Mild fatty Odor threshold Not available. Not available. Hq

Melting point/freezing point < 40 °F (< 4.4 °C) estimated Initial boiling point and boiling > 212 °F (> 100 °C) estimated

range

None Flash point

Evaporation rate Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available.

< 1.0 mm Hg estimated Vapor pressure

Not available. Vapor density Relative density Not available.

Solubility(ies)

Solubility (water) Complete **Partition coefficient** Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. **Viscosity** Not available.

Other information

0.95 g/cm3 Density 7.96 lb/gal

> 10 % estimated

Percent volatile 8.8 - 9.2 (5% Emulsion) pH in aqueous solution

0.95 Specific gravity

VOC (Weight %) 3.1 % w/w ASTM E1868-10

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

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Incompatible materials

Hazardous decomposition

products

Strong oxidizing agents.

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation No adverse effects due to inhalation are expected. Skin contact No adverse effects due to skin contact are expected. Eye contact Direct contact with eyes may cause temporary irritation.

Expected to be a low ingestion hazard. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Not available. **Acute toxicity**

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Not a respiratory sensitizer. Respiratory sensitization

Skin sensitization This product is not expected to cause skin sensitization.

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

o-Phenylphenol (CAS 90-43-7) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects No known significant effects or critical hazards.

Further information This product has no known adverse effect on human health.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

No data is available on the degradability of this product. Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Diisopropanolamine -0.82o-Phenylphenol 3.09 -0.92 Propylene glycol

No data available. Mobility in soil

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. **Disposal instructions**

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Material name: EQO-PURE 450 1467 Version #: 02 Revision date: 07-04-2015 Issue date: 05-16-2015 Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not established.

Annex II of MARPOL 73/78 and

the IBC Code

the IBC Code

TDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not regulated as dangerous goods.

US federal regulations

15. Regulatory information

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA.

CERCLA Hazardous Substance List (40 CFR 302.4)

o-Phenylphenol (CAS 90-43-7)

Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

No

SARA 313 (TRI reporting)

Chemical nameCAS number% by wt.o-Phenylphenol90-43-71 - 5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

o-Phenylphenol (CAS 90-43-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

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US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd.

(a))

o-Phenylphenol (CAS 90-43-7)

US. Massachusetts RTK - Substance List

2-(2-Aminoethoxy)ethanol (CAS 929-06-6) Diisopropanolamine (CAS 110-97-4) o-Phenylphenol (CAS 90-43-7)

US. New Jersey Worker and Community Right-to-Know Act

2-(2-Aminoethoxy)ethanol (CAS 929-06-6)

o-Phenylphenol (CAS 90-43-7) Propylene glycol (CAS 57-55-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Inventory name

Diisopropanolamine (CAS 110-97-4) o-Phenylphenol (CAS 90-43-7) Propylene glycol (CAS 57-55-6)

US. Rhode Island RTK

o-Phenylphenol (CAS 90-43-7)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

International Inventories

Country(s) or region

| Australia | Australian Inventory of Chemical Substances (AICS) | No |
|-------------|--|----|
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | No |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | No |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| | | |

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Toxic Substances Control Act (TSCA) Inventory

 Issue date
 05-16-2015

 Revision date
 07-04-2015

Version # 02

United States & Puerto Rico

Disclaimer The manufacturer cannot anticipate all conditions under which this information and its product, or

the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the

sheet was written based on the best knowledge and experience currently available.

Revision Information Exposure controls/personal protection: Eye/face protection

Exposure controls/personal protection: Hand protection Exposure controls/personal protection: Respiratory protection

Physical & Chemical Properties: Multiple Properties Toxicological Information: Toxicological Data

Material name: EQO-PURE 450 SDS US

No

On inventory (yes/no)*