QUALICHEM

SAFETY DATA SHEET

1. Identification

Product identifier EQO-PURE 452

Other means of identification None.

Recommended use Cutting and Grinding Fluid

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Manufacturer NameQualiChem, Inc.AddressPO Box 926Salem, VA USA

Telephone +1-540-375-6700

Email customerservice@qualichem.com

Website www.qualichem.com

Emergency Phone Number For Chemical Emergency ONLY (spill, leak, fire, exposure, or accident), 24 hour

emergency telephone, call Chemtel at +1-800-255-3924 (US, Canada);

+1-813-248-0585 elsewhere.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Reproductive toxicity Effects on or via lactation

Label elements

Hazard symbol None.
Signal word None.

Hazard statement May cause harm to breast-fed children.

Precautionary statement

Prevention Obtain special instructions before use. Avoid contact during pregnancy/while nursing. Wash

thoroughly after handling. Do not eat, drink or smoke when using this product.

Response If exposed or concerned: Get medical advice/attention.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Alkanes, C14-16, chloro		63449-39-8	10 - 20
2-(2-Aminoethoxy)ethanol		929-06-6	1 - 5
Diisopropanolamine		110-97-4	1 - 5
o-Phenylphenol		90-43-7	1 - 5
Propylene glycol		57-55-6	1 - 5
Other components below reportable levels			60 - 80

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Occupational Exposure Limits for impurities are listed in Section 8.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Direct contact with eyes may cause temporary irritation.

Eve contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed **General information** Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware

of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Special protective equipment

During fire, gases hazardous to health may be formed.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

and precautions for firefighters Fire fighting

Move containers from fire area if you can do so without risk.

equipment/instructions Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. Workplace Environmental Exposure Level (WEEL) Guides

 Components
 Type
 Value
 Form

 Propylene glycol (CAS
 TWA
 10 mg/m3
 Aerosol.

57-55-6)

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves.

Other Wear suitable protective clothing.

Respiratory protectionNo personal respiratory protective equipment normally required.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.
Form Clear Liquid.
Color Amber
Odor Mild fatty
Odor threshold Not available.
pH Not available.

Melting point/freezing point $< 40 \,^{\circ}\text{F} (< 4.4 \,^{\circ}\text{C}) \text{ estimated}$ Initial boiling point and boiling $> 212 \,^{\circ}\text{F} (> 100 \,^{\circ}\text{C}) \text{ estimated}$

range

Flash point $> 392 \,^{\circ}\text{F} (> 200 \,^{\circ}\text{C})$

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure < 1.0 mm Hg estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Complete

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

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Other information

Density 1.02 g/cm3

8.48 lb/gal

Explosive properties

Not explosive.

Flammability class

Combustible IIIB estimated

Oxidizing properties

Not oxidizing.

Percent volatile

> 10 % estimated

pH in aqueous solution

8.8 - 9.2 (5% Emulsion)

Specific gravity

0.98

10. Stability and reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid

Contact with incompatible materials.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition

No hazardous decomposition products are known.

products

11. Toxicological information

Information on likely routes of exposure

Inhalation Not available.

Skin contact No adverse effects due to skin contact are expected.

Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Not available.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. **Serious eye damage/eye** Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

o-Phenylphenol (CAS 90-43-7) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicity May cause harm to breastfed babies.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects No known significant effects or critical hazards.

12. Ecological information

Ecotoxicity Very toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Alkanes, C14-16, chloro 7
Diisopropanolamine -0.82
o-Phenylphenol 3.09
Propylene glycol -0.92

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Alkanes, C14-16, chloro),

MARINE POLLUTANT

Not established.

Transport hazard class(es)

Class 9
Subsidiary risk Packing group III
Environmental hazards

Marine pollutant Yes

EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and

Not regulated as dangerous goods.

the IBC Code

IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)

o-Phenylphenol (CAS 90-43-7)

Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Chemical nameCAS number% by wt.o-Phenylphenol90-43-71 - 5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

o-Phenylphenol (CAS 90-43-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

o-Phenylphenol (CAS 90-43-7)

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O-PURE 452

US. Massachusetts RTK - Substance List

2-(2-Aminoethoxy)ethanol (CAS 929-06-6) Diisopropanolamine (CAS 110-97-4) o-Phenylphenol (CAS 90-43-7)

US. New Jersey Worker and Community Right-to-Know Act

2-(2-Aminoethoxy)ethanol (CAS 929-06-6)

o-Phenylphenol (CAS 90-43-7) Propylene glycol (CAS 57-55-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Diisopropanolamine (CAS 110-97-4) o-Phenylphenol (CAS 90-43-7) Propylene glycol (CAS 57-55-6)

US. Rhode Island RTK

o-Phenylphenol (CAS 90-43-7)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 05-16-2015

 Revision date
 07-04-2015

Version # 04

Disclaimer QualiChem, Inc. cannot anticipate all conditions under which this information and its product, or

the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the

sheet was written based on the best knowledge and experience currently available.

Revision information Composition / Information on Ingredients: Disclosure Overrides

First-aid measures: Indication of immediate medical attention and special treatment needed

Physical & Chemical Properties: Multiple Properties Toxicological Information: Toxicological Data

Regulatory Information: Safety Phrases

GHS: Classification