SAFETY DATA SHEET



	1. Identification		
Product identifier	XTREME GRIND TS		
Other means of identification	None.		
Recommended use	Cutting and Grinding Fluid		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	r/Distributor information		
Manufacturer			
Manufacturer Name	QualiChem, Inc.		
Address	PO Box 926		
	Salem, VA USA		
Telephone	+1-540-375-6700		
Email	customerservice@qualichem.com		
Website	www.qualichem.com		
Emergency Phone Number	For Chemical Emergency ONLY (spill, leak emergency telephone, call Chemtel at +1-8 +1-813-248-0585 elsewhere.		4 hour
	2. Hazard(s) identifica	tion	
Physical hazards	Not classified.		
Health hazards	Aspiration hazard	Category 1	
Signal word	Danger		
Hazard statement	May be fatal if swallowed and enters airway	ys.	
Precautionary statement			
Prevention	Observe good industrial hygiene practices.		
Prevention Response	Observe good industrial hygiene practices. If swallowed: Immediately call a poison cer		niting.
		nter/doctor. Do NOT induce von	niting.
Response	If swallowed: Immediately call a poison cer	nter/doctor. Do NOT induce von ional/international regulation.	-
Response Storage	If swallowed: Immediately call a poison cer Store in accordance with local/regional/nati	nter/doctor. Do NOT induce von ional/international regulation.	-
Response Storage Disposal Hazard(s) not otherwise classified (HNOC)	If swallowed: Immediately call a poison cen Store in accordance with local/regional/nati Dispose of contents/container in accordance	nter/doctor. Do NOT induce von ional/international regulation.	-
Response Storage Disposal Hazard(s) not otherwise	If swallowed: Immediately call a poison cer Store in accordance with local/regional/nati Dispose of contents/container in accordance None known.	nter/doctor. Do NOT induce von ional/international regulation. ce with local/regional/national/ir	-
Response Storage Disposal Hazard(s) not otherwise classified (HNOC)	If swallowed: Immediately call a poison cen Store in accordance with local/regional/nati Dispose of contents/container in accordance None known.	nter/doctor. Do NOT induce von ional/international regulation. ce with local/regional/national/ir	-
Response Storage Disposal Hazard(s) not otherwise classified (HNOC) Supplemental information	If swallowed: Immediately call a poison cen Store in accordance with local/regional/nati Dispose of contents/container in accordance None known.	nter/doctor. Do NOT induce von ional/international regulation. ce with local/regional/national/ir	-

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

	4. First-aid measures
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.

Ingestion	Call a physician or poison control center immed vomiting occurs, keep head low so that stomac		
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.		
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.		
	5. Fire-fighting measures	5	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbo	n dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.		
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.		
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.		
General fire hazards	No unusual fire or explosion hazards noted.		
	6. Accidental release measu	ures	
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.		
Methods and materials for	The product is immiscible with water and will spread on the water surface.		
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where the possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or ear and place into containers. Following product recovery, flush area with water.		vermiculite, dry sand or earth
	Small Spills: Wipe up with absorbent material (remove residual contamination.	e.g. cloth, fleece). C	Clean surface thoroughly to
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.		
	7. Handling and storage)	
Precautions for safe handling Conditions for safe storage, including any incompatibilities	Provide adequate ventilation. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).		
	8. Exposure controls/personal p	rotection	
Cccupational exposure limits			
U.S OSHA Components	Туре	Value	Form
Long chain alkane	PEL	5 mg/m3	Mist
ACGIH Components	Туре	Value	Form
Long chain alkane	TWA	5 mg/m3	Inhalable fraction
Biological limit values	No biological exposure limits noted for the ingre	edient(s).	
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).	
Skin protection Hand protection	Wear protective gloves.	
Other Respiratory protection	Wear suitable protective clothing. No personal respiratory protective equipment normally required.	
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	

9. Physical and chemical properties

Physical stateLiquid.FormClear Liquid.ColorColorlessOdorNo appreciable odorOdor thresholdNot available.pHNot ApplicableMelting point/freezing point< 32 °F (< 0 °C) estimated
ColorColorlessOdorNo appreciable odorOdor thresholdNot available.pHNot ApplicableMelting point/freezing point<32 °F (<0 °C) estimatedInitial boiling point and boiling range>280 °F (> 137.8 °C) estimatedFlash point277 °F (136.1 °C) Cleveland Open CupEvaporation rateNot available.Flammability (solid, gas)Not available.Upper/lower flammability or expressive limitsFlammability limit - lower (%)Not available.Flammability limit - upper (%)Not available.Flammability limit - upper (%)Not available.Flammability limit - upper (%)Not available.
OdorNo appreciable odorOdor thresholdNot available.pHNot ApplicableMelting point/freezing point< 32 °F (< 0 °C) estimated
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Evaporation rateNot available.Flammability (solid, gas)Not applicable.Upper/lower flammability or explosive limitsFlammability limit - lowerNot available.(%)Not available.Flammability limit - upperNot available.(%)Not available.Explosive limit - lower (%)Not available.
Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits Flammability limit - lower Not available. (%) Flammability limit - upper Flammability limit - upper Not available. (%) Not available. Explosive limit - lower (%) Not available.
Upper/lower flammability or explosive limits Flammability limit - lower Not available. (%) Flammability limit - upper Not available. (%) Explosive limit - lower (%) Not available.
Flammability limit - lower (%)Not available.Flammability limit - upper (%)Not available.Explosive limit - lower (%)Not available.
 (%) Flammability limit - upper Not available. (%) Explosive limit - lower (%) Not available.
(%) Explosive limit - lower (%) Not available.
(i)
Explosive limit - upper (%) Not available.
Vapor pressure< 1.0 mm Hg estimated
Vapor density Not available.
Relative density Not available.
Solubility(ies)
Solubility (water) Insoluble
Partition coefficientNot available.(n-octanol/water)
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
Density 0.81 g/cm3 6.75 lb/gal
Explosive properties Not explosive.
Flammability class Combustible IIIB estimated
Kinematic viscosity 3 cSt
Kinematic viscosity 104 °F (40 °C) temperature
Oxidizing properties Not oxidizing.
Specific gravity 0.81

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of e	xposure
Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Symptoms related to the physical, chemical and toxicological characteristics	Aspiration may cause pulmonary edema and pneumonitis.
Information on toxicological effe	ects
Acute toxicity	May be fatal if swallowed and enters airways.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	n
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	The classification as a carcinogen need not apply if the refining history is known and does not contain carcinogens.
IARC Monographs. Overall I	Evaluation of Carcinogenicity
Not available.	
	ed Substances (29 CFR 1910.1001-1050)
Not listed.	ogram (NTP) Report on Carcinogens
Not available.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	May be fatal if swallowed and enters airways.
Chronic effects	No known significant effects or critical hazards.
	12. Ecological information
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

	13. Disposal considerations
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
	14. Transport information
DOT	
Not regulated as dangerous g	oods.
IATA Not regulated as dangerous g	oods
IMDG	
Not regulated as dangerous g	oods.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and	
the IBC Code	Not regulated as departous goods
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not regulated as dangerous goods.
	15. Regulatory information
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA.
CERCLA Hazardous Substa	nce List (40 CFR 302.4)
Not listed. SARA 304 Emergency releas	se notification
Not listed.	se notification
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate	se notification d Substances (29 CFR 1910.1001-1050)
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Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed.	
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re Hazard categories SARA 302 Extremely hazard	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re Hazard categories SARA 302 Extremely hazard Not listed. SARA 311/312 Hazardous	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No lous substance
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re Hazard categories SARA 302 Extremely hazard Not listed. SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Not regulated.	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No lous substance
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re Hazard categories SARA 302 Extremely hazard Not listed. SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Not regulated. Other federal regulations	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No lous substance No
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re Hazard categories SARA 302 Extremely hazard Not listed. SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Not regulated. Other federal regulations Clean Air Act (CAA) Section	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No lous substance
Not listed. SARA 304 Emergency releas Not regulated. OSHA Specifically Regulate Not listed. Superfund Amendments and Re Hazard categories SARA 302 Extremely hazard Not listed. SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Not regulated. Other federal regulations Clean Air Act (CAA) Section Not regulated.	d Substances (29 CFR 1910.1001-1050) authorization Act of 1986 (SARA) Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No lous substance No

US state regulations

- US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100) Not listed.
- US. Massachusetts RTK Substance List

Not regulated.

- US. New Jersey Worker and Community Right-to-Know Act
 - Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law
- Not listed. US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision		
Issue date	10-14-2015	
Version #	01	
Disclaimer	The manufacturer cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.	
Revision information	Physical & Chemical Properties: Multiple Properties Ecological Information: Ecotoxicity	